How to replace materials in the entire order or its part

Astra R-Nesting allows you to bulk-replace materials in an entire order or its part only. To replace a material, select the necessary assemblies using the Shift and Ctrl keys and run the "Replace materials" command from the context menu. A dialog window shown in Figure 1 will open. If you need to replace materials immediately after adding new assemblies to an order, check the "Open after adding assemblies to an order" option in this window. If an order has been already nested, you cannot change the material of its parts.

Change material	
For Assemblies:	
- not in assembly -	
Parts material	New
Chipboard Cherry, 0 3/4" in	Chipboard Oak
	Change Add
Edge material	
Old	New
ABC White	PVC Oak ABC White
	Change Add
Open after adding assemblies to an c	rder OK Cancel

Figure 1 – The material replacement dialog window

This dialog window contains the list of used plate and edge banding materials. The general material change principle is a follows: 1. Select a material from the list; 2. Click the "Change" button and select a new material from the list that will appear on the screen.

If the replacement material if not found in the Library, click the Add button for editing the materials library.

If you need to change the material for several parts only, select these parts from the list using the Shift or Ctrl keys and run the "Part properties" command from the context menu. Select the new material in the opened dialog window (see Figure 2) and click OK.

art properties			e e e e e e e e e e e e e e e e e e e
General Edge band	ding Note NC files		
Number:			
Name:		~	
Material:	Chipboard Cherry	X	
Length, in:		1/2	
Width, in:			
Quantity, pcs.:			
Thickness, in:	0 3/4"		
	Rotate		
		OK Car	icel Help

Figure 2 – The Part Properties dialog window